

Interstate Mining Compact Commission

"Education: the Key to Maintaining Public License to Operate- Lessons Learned in Ohio"

Pat Jacomet

Ohio Aggregates & Industrial Minerals Association

April 15, 2013



OAIMA – Ohio Aggregates & Industrial Minerals Association – Our Mission

- Represent the Ohio industrial minerals industry
- Promote members' interests in public and private sector
- Promote responsible regulatory compliance
- Provide timely education, training and communications
- Meet the evolving needs of members



OAIMA Members

- 94 Active Members

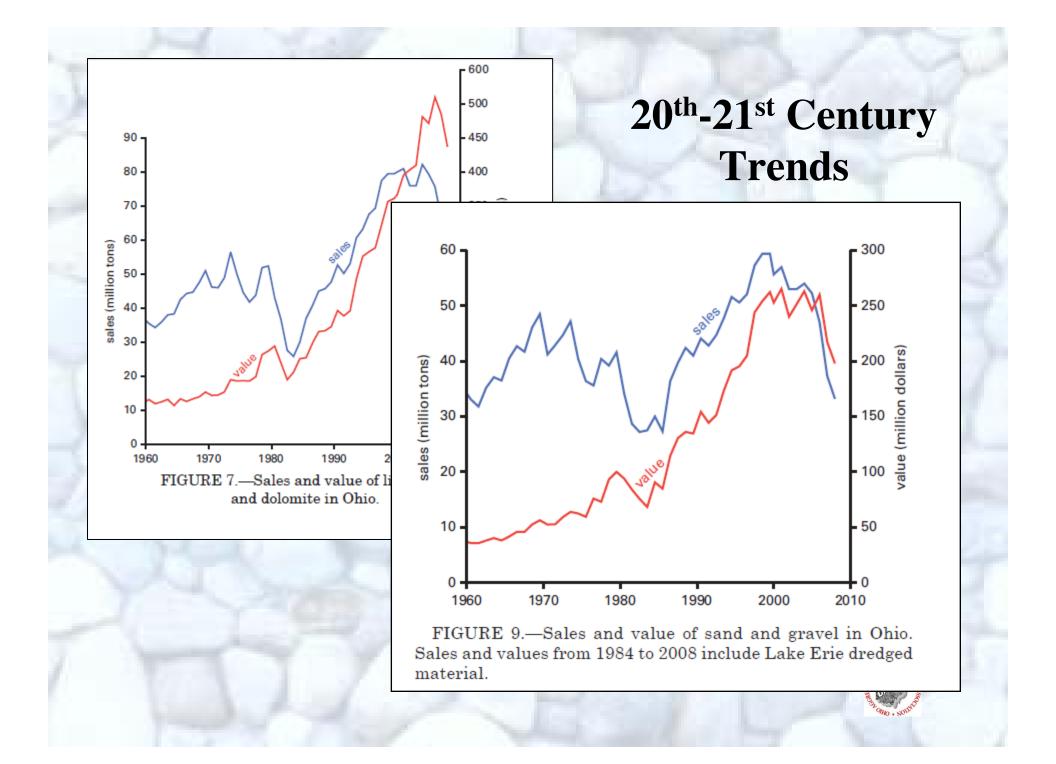
 Producing sand, gravel, limestone and industrial minerals
- Nearly 100 Associate Members
 - Providing goods, services, consultation and equipment to the association and it's member companies



Resource Demand

- Trends Mirror Economic and Social Issues and Needs
- Excellent Economic Indicator
- For Example:
 - Limestone Production (tons)
 - Trends in last Century

Year	Limestone Production in Millions of Tons	
1939	12.8	~
1940	14.7	1
1941	18.5	1
1942	15.8	1
1943	16.2	>
1944	13.2	
1945	15.0	1
1946	20.6	
1947	24.1	X
1955	37.4	
1957	39.1	1
2008	57.4	STRAL AND
2011	53.6 (7%)	and a work of



Economic Recovery and Vitality:

- Directly related to locally available resources
- Prudent use of public and private funds mandate local resource availability
- Land Use Planning is Critical to long-term viability
- Funding, funding, funding!

Regulatory Climate

- Safety
- Land Use Nimby
- New Regulations Must be Reasonable and Achievable
- Regulatory Reform
 - Streamlined Permitting
- Working with Regulator is Key!

OHIO AGGREGATES & INDUSTRIAL

Ohio Aggregate and Industrial Minerals Association (OAIMA) members statewide are concerned about the shortand long-term impact of the current punitive approach taken by MSHA and are frustrated by the increased penalties and citations, many of which are minor and are corrected immediately.

OAIMA member are struggling to keep the doors open and Ohioans employed. Recent penalty assessments and continued pressure on financial resources will have a negative impact on our workforce.

• Direct MSHA officials to visit Ohio in order to foster a dialogue with our aggregate producers. We feel a visit will allow MSHA officials to hear industry concerns and collaborate to foster a better understanding of MSHA regulations;

regulations;

• Direct MSHA officials to provide **fair notice** of proposed changes to regulatory interpretations. **Fair notice** will allow mine operators to provide feedback to the proposed regulatory interpretations. This will ensure workplace safety is not compromised while giving mine operators time to bring their sites into compliance and thus avoid MSHA citations; and

• Recommend that MSHA officials schedule Compliance Assistance Visits for all Ohio mines prior to the start of active production so the operations can be assured of full compliance of health and safety requirements.

We believe that by working together, MSHA officials and Ohio aggregate producers can find a solution to these concerns. After all, the health and safety of our miners is the primary concern of all of us.

Respectfully Submitted by the OAIMA Board of Directors,

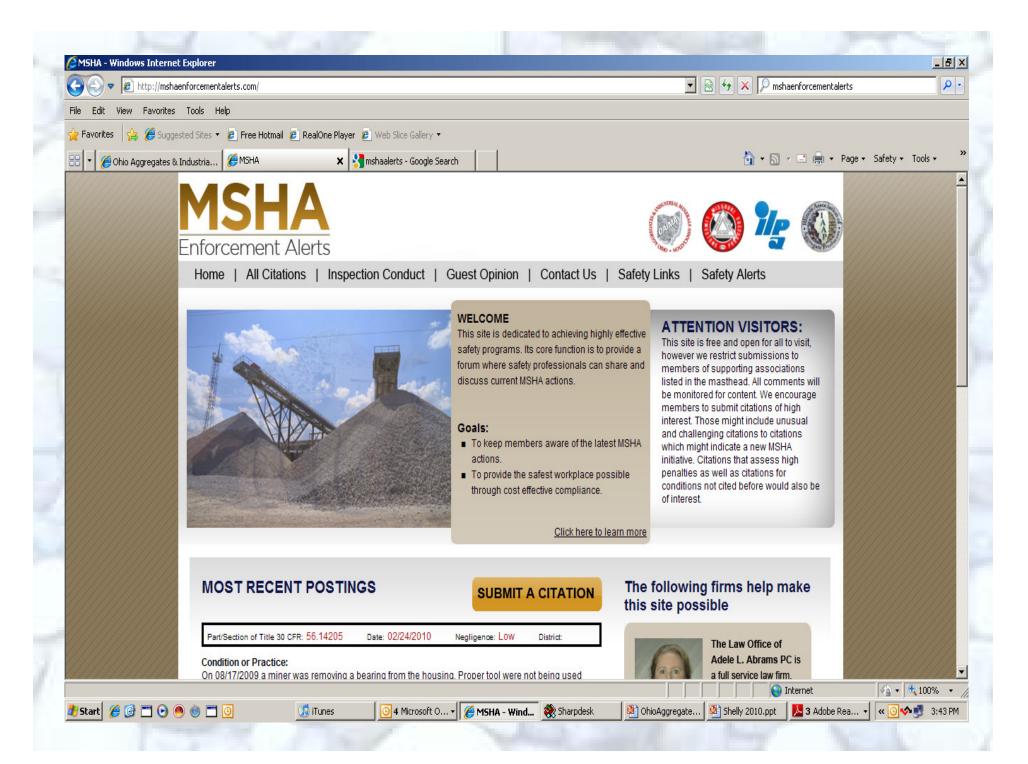
President Ken W. Holland, Olen Corporation, Columbus, OH • First Vice President Dennis K. Phillips, Phillips, Companies, Beavercreek, OH • Second Vice President Tony L. Price, National Lime & Stone Co., Findlay, OH • Immediate Past President Joan A. Martin, O. Brugmann Sand & Gravel, Mantua, OH

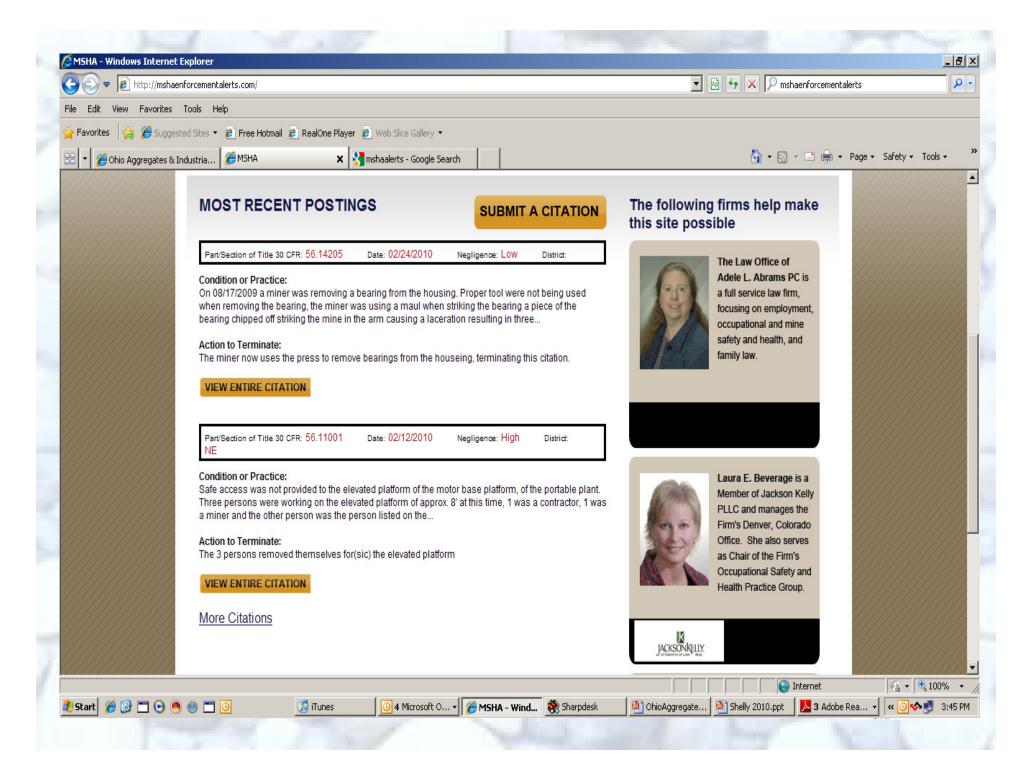












Land Use & Long Range Planning

Challenges

•Solution

NIMBY

Not In My Back Yard

LULU

Locally Unwanted Land Use



CAVE

Citizens Against Virtually Everything



NOPE

Not On Planet Earth



Aggregates Industry Public Relations

- Past practice
 - stay below the radar
 - hide operation from view
 - let others take credit
- Current practice
 - openly engage surrounding community
 - publicize what we do
 - visit schools, open houses
 - let people see what we really do
 - Take Credit!





Outreach •Community Educators Transportation Officials Legislators •End Users

Regulatory Reform Task Force - Testimony

Air Permitting



General Air Permit

- Working with OEPA to develop General Air Permits for Mineral Extraction and Plant Operation
- Result of work with Regulatory Task Force and testimony of our members.
- Presented at 2009 Annual Meeting
- Public Comment and Implementation in 2010

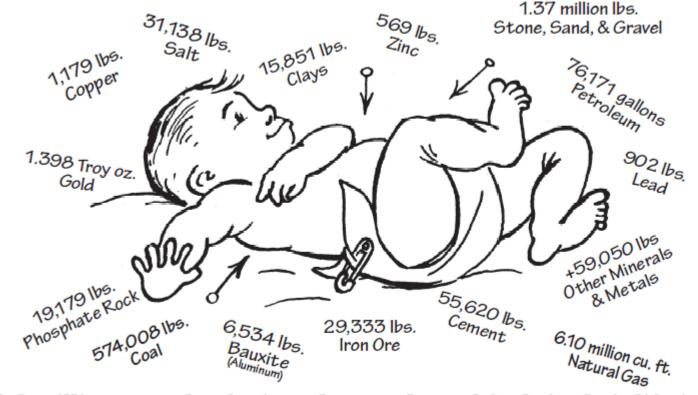


Education

"They don't know if we don't tell 'em"

Why Education Matters!

Every American Born Will Need...



3.3 million pounds of minerals, metals, and fuels in their lifetime

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Learn more at www.mii.org

OTHO . NOW

Asphalt Concrete - HMA



About 95% Aggregate



Portland Cement Concrete



 About 85% Aggregate per Cubic Yard

OAIMA Legislative Reception

Reinforcing Our Contributions To the state and local economy and protecting our Funding

"They don't know if we don't tell 'em"













Geology in the Public Square: Ohio Statehouses from 1800 to Today By Mark E. Wolfe

Ohio Geology 🥰

The aspirations and accomplishments of a state are often reflected in the public buildings it conceives and constructs. A state capitol building is not only a place where important government functions are performed, but it is often a focal point of civic pride. Ohio has been fortunate to have beautiful and durable building ed from Zanesville. Unfortunately, the historic stones, excellent clays and shales to make brick, building was razed after the "Great Chillicothe and skilled masons to construct statehouses that Fire" in 1852 to make way for the Ross County embody the spirit of Ohio's citizens. In the more Courthouse. In 1940, the Chillicothe Gazette built than 200-year history of Ohio, four statehouses were erected that represented the vision of the future for the state

Ohio's first statehouse in Chillicothe

A very early use of Ohio stone for building purposes occurred in 1800 when construction began on the first statehouse in Chillicothe, located approximately 45 miles south of Columbus in Ross County. Chillicothe was chosen as Ohio's first capitol due to its central location on two important early transportation corridors, Zane's Trace and the Scioto River, because it was the largest city in the state at the time and because it was home to influential Ohio politi- businesses in the Chillicothe area during the cians. The two-story stone building is believed to early 1800s, including the magnificent mansion be the first public stone structure erected in the Northwest Territories, Major William Rutledge, a veteran of the Revolu-

tionary War, supervised the masonry work on the square, hipped roof and cupola style building. Ohio's first constitution was written there in 1802, and the building served as the state's capitol from 1803 to 1810 and from 1812 to 1816, when the capitol was temporarily relocata replica of the first statehouse as the headquarters for its newspaper operations.

Ohio's first statehouse was constructed of Devonian-age Berea Sandstone that was quarried by Major Rutledge to the immediate southwest of Chillicothe at Cemetery Hill. Fortescue Cuming, a traveler passing through Chillicothe in 1807, remarks in his diary that "...freestone ... got in the neighborhood, is of whitish brown colour, and excellent for building." The Berea Sandstone in this area is usually 25 to 35 feet thick, with individual beds generally 6 to 12 inches thick. The Berea is a fine-grained, light gray sandstone that weathers to light brown. The Berea Sandstone was used to construct many homes and constructed in 1807 by Thomas

> Worthington as part of his estate named continued on page 3

Ohio Geological Survey Provides Great Resources – Publications and Staff

Federal Level Education

Why?



Trial Version

OTHO . NOLL







Educating Ohio Stakeholders and End-users











AGLIME: AGRICULTURAL LIMESTONE AND DOLOMITE IN OHIO

WHAT IS AGLIME?

Aglime, also known as agricultural limestone or dolomite, is a crushed stone product used primarily to control acidity (pH) in soils by making them more basic (alkaline). Crop fertilizers and herbicides can then work more efficiently, and plants can more readily absorb the nutrients that help them grow.

Aglime is made from naturally occurring Ohio limestones and dolomites, which have been used to improve crop yields since pioneer days. Limestone and dolomite contain varying proportions of calcium carbonate (CaCO₄) and magnesium carbonate (MgCO₄). The carbonates react strongly to acids in the soils, such as sulfuric acid. This reaction forms water, carbon dioxide, and calcium or magnesium salts, thus creating a soil that is less acidic and more productive. The composition of these carbonates includes a low percentage (approximately 3%) of silica, aluminum, and iron compounds, as well as trace elements such as strontium, sulfur, and zinc, which contribute to vigorous plant growth.

Aglime is produced by mining limestone and dolomite from selected quarries and crushing it into a finely ground product. Smaller aglime particles have greater surface area to contact and react with soil particles than larger particles in the same amount (mass) of aglime. To achieve a fine particle size, crushed limestone and dolomite is sieved through a series of screens until the required fineness is reached. The final product is often a mixture of very fine to fine particles (0.01 to 0.05 inches) that together produce a rapid (from very fine particles) and sustained (from fine particles) reaction with the soil.

WHY IS AGLIME IMPORTANT?

Food and agriculture represent Ohio's top industry: In 2005, Ohio ranked seventh in the nation for the amount of soybeans harvested by a state and eighth in the nation for the amount of corn harvested (U.S. Department of Agriculture, 2006). Each year, large amounts of calcium (Ca) and magnesium (Mg) are taken up by Ohio's crops and not returned to the soil. The most common agricultural products produced in Ohio and the amount of Ca and Mg removed from the soil during their production is shown in Table 1. According to the Ohio Department of Agriculture (2006). 3.250.000 acres of corn were harvested during 2005 in Ohio. At an average yield of 143 bushels of corn per acre, a total of 56,875 tons of Ca and 76,375 tons of Mg were removed from the soil in 2005. The 4,480,000 acres of soybeans harvested in Ohio during 2005 removed an additional 44,800 tons of Ca and 40,320 tons of Mg from the soil. The estimated total of Ca and Mg annually removed from Ohio soil by agricultural commodities is more than 300,000 tons. It is apparent that Ca and Mg must be periodically replenished for the soil in agricultural fields to remain fertile. Aglime introduces Ca and Mg back into the soil.



Spreading aglims on a farm field in Ohio. Photo courtesy of David L. Ashworth, aglime and specialty product sales for Shelly Materials, Inc.

- Agime also neutralizes soil pH and cuts fertilizer costs by making fertilizer more available to plant roots, so less fertilizer is needed. Fertilizers that contain nitrogen, phosphorous, potassium, and other essential nutrients are dramatically affected by soil acidity. Most fertilizers are more effective in slightly acidic to neutral soils.
- Aglime boosts the performance of certain herbicides. As with
 fertilizer, modern herbicides are most effective when soil pH
 is slightly acidic (pH of 6.5) to neutral (pH of 7.0). When soils
 are more acidic, herbicides attach to soil particles, reducing
 their ability to control weed growth.
- Agime improves the chemical, biological, and physical conditions of the soil. Water infiltration, drainage, and the healthy growth of beneficial microorganisms are improved by the proper application of agime, which also cuts down on the amount of fertilizer and herbicides needed and the amount of agricultural runoff produced from them. Agime can also correct toxic levels of aluminum and manganese that are sometimes found in acidic soils.

WHAT ARE THE GEOLOGIC CHARACTERISTICS OF AGLIME AND WHERE IN OHIO IS IT PRODUCED?

The majority of the aglime produced in Ohio comes from bedrock of Devonian and Silurian age located near the surface in central, western, and northwestern Ohio. These rocks were formed in vast,

Table 1-Major Ohio agricultural commodities produced in 2005 and the amount of calcium and magnesium estimated to have been taken up by the crops

Agricultural commodity	Acres harvested (2005)	Average yield per acre	Depletion of calcium (Ibs/acre)	Depletion of magnesium (Ibs/acre)
Corn	3,250,000	143 bu.	35	47
Soybeans	4,480,000	45 bu.	20	18
Wheat	830,000	71 bu.	19	21
Hay	1,200,000	3 tons	66	15

Data source: Ohio Department of Agriculture (2006)

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The Louise H. and David S. Ingalls Foundation Sand Dune Garden

Dedication September 8, 2006 By Governor and Mrs. Bob Taft with grateful appreciation to Ohio Aggregates and Industrial Minerals Association.









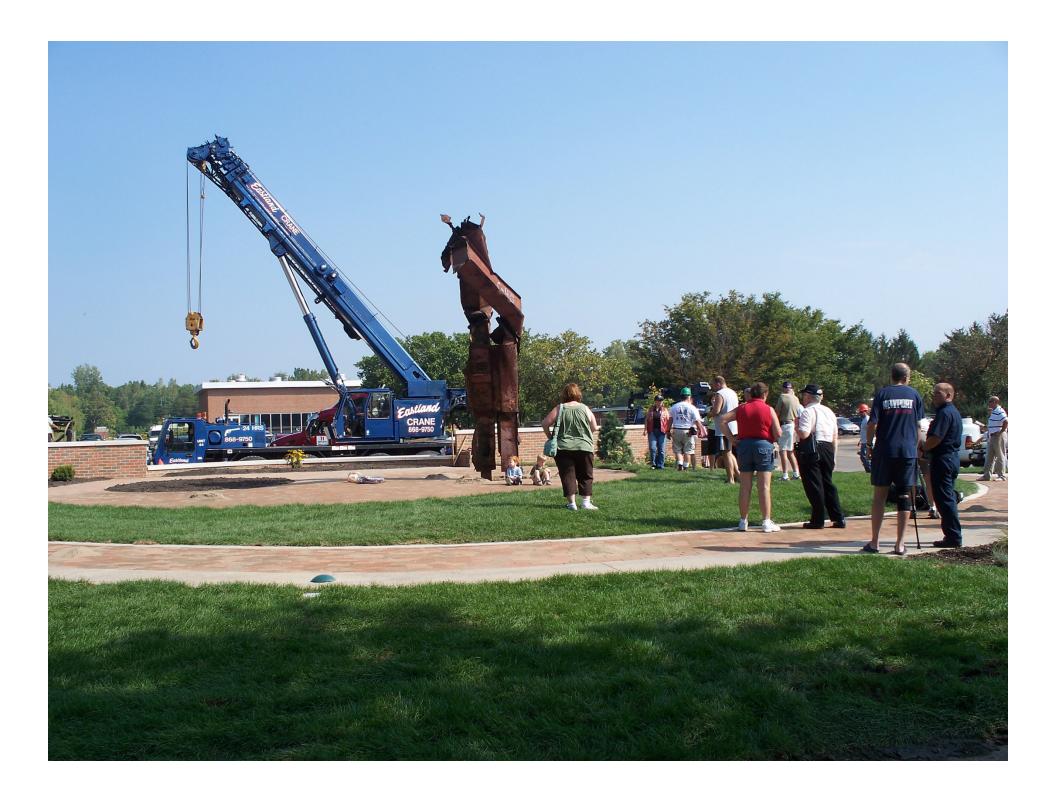








www.wffmemorial.org



Project STONE











Project STONE

an

EARTH & SPACE SCIENCE INQUIRY-BASED PROFESSIONAL DEVELOPMENT PROGRAM

for

OHIO'S CLASSROOM EDUCATORS of GRADES 4-12



Wright State University

In Partnership with the

Ohio Aggregates & Industrial Minerals Association

Announces a New Summer & Fall Program for 2009 Teachers Workshop 2010-2013

STONE

•Two Week Comprehensive Accredited Teachers Workshop in Partnership With Wright State University



Mine Planning & Regulations

Why ar







Reclamation/Wildlife Habitat







Reclamation

NOUSTRIAL MIN

Awards Brunch SPONGORED BY Buckeye Mineral Services BMS Aerial Photo & Mine Services Watson Gravel Inc.









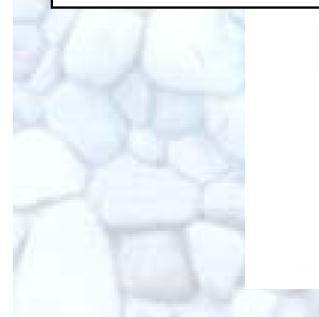








I think the most important aspects of the mining industry that I was able to take with me from Project S.T.O.N.E. are the varied job opportunities available for my students to look forward to, the invaluable impact that aggregate mining industry plays in the lives of all citizens, and the focus on the environmental impact that the mining industry keeps at the forefront of their planning.



I am fully aware that had OAIMA not put forth so much effort into making Project S.T.O.N.E. a reality, that I would not have been able to gain such knowledge of the mining industry to take back to my students and my classroom. So it is to you, OAIMA, that I send my sincere thanks and appreciation!

Sincerely

Christy Hahn-Suille 6th grade Science and Social Studies Teachor Pathway School of Discovery

Chatterapped actualized to a deliver

Dear Mr. Jacomet,

Thankyou for coming to the school and teaching us about gravel and your job. I learned about gravel, sandstone, and limestone. Thankyou for the gifts too. My favorite rock is flint I don't know why I like flint I wanna do what you do when I grow up.

From

Lores Sq[®]

PS. Your job Rocks









Resources & Projects

Education Promotion

Facts













Aggregates are the Elemental Building Blocks of Ohio's Economy. Aggregates are Essential to Maintaining the Quality of American Life.

Aggregates are the elemental building blocks of Ohio's economy.

Over half of all aggregate is paid for by tax dollars. Major users are the state, counties, townships and municipalities in their road and infrastructure programs.

Ohio's non-fuel raw mineral production is valued at over \$1 billion.

The industry employs nearly 5,000 people with an average wage exceeding \$44,000.

Another 40,000 people are employed indirectly in Ohio's mineral industry as truck drivers, electricians, mechanics and other supporting professions.

Construction of an average size school or hospital requires 15,000 tons of aggregates.

Aggregates make up 95% of asphalt and 85% of concrete.

Aggregate production accounts for more than half of the non-fuel mining volume in the United States.

Aggregates mined in Ohio generally stay in Ohio.

Only about 1% of the construction aggregates used annually in the United States are imported.

Source: Mineral Information Institute, Ohio Geological Survey Annual Report. Virgin aggregates of crushed stone, sand and gravel, slag and supporting industries contribute an annual total of \$38 billion to the U.S. economy.

Ohio is the seventh largest aggregate producing state in the United States.

There are more than 10,000 construction aggregate operations nationwide and approximately 450 in Ohio. Proximity to market is critical due to high transportation and fuel costs.

Nearly all aggregates produced in Ohio are used in Ohio, usually within 50 miles of the production site. Over 90% of all aggregates are moved by dump truck.

Because aggregate is a heavy, low cost per ton product, haul distance largely controls the price of aggregate.

The cost nearly doubles for every ten miles that a ton of aggregate is transported by truck.

If it can't be grown, it has to be mined!

Ohio Aggregates & Industrial Minerals Association OAIMA 162 N. Hamilton Rd. Gahanna, OH 43230

(614) 428-7954 Fax (614) 428-7919 800 OH ROCKS (647-6257)

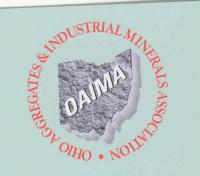


Ohio's Aggregate Industry...

Producing crushed stone, sand and gravel & slag for Economic Development and Environmental Enhancement



www.oaima.org



Going Green with Rock! A Guide for the Use of Aggregates in Porous Pavements



Porous Pavements are increasingly in demand as tools for managing storm water in an environmentally friendly way. They are an alternative to costly, bulky and land-intensive detention or retention ponds.

New reference guide for use of aggregate in Porous Pavement



In addition to the obvious environmental and land use benefits, installation of porous pavements can qualify for significant LEED® (Leadership in Energy and Environmental Design) points under the Green Building Rating System, developed by the United States Green Building Council (USGBC).

This document is intended to offer guidance to the designer who is interested in the storage capacity potential of the underlying aggregate layers.

In general the designer is seeking clean, uniformly graded aggregate. Rainfall events dictate the design capacity of the aggregate storage system and take into account local historical conditions and events with additional consideration for the permeability of the underlying soils.

Porous Pavement surfaces can include Asphalt, Portland Cement Concrete, Paving Brick or Block as well as natural stone or other innovative products and materials.

The following information is intended for guidance in the design process for material selection. It is suggested that all materials be tested in accordance with ASTM C29, "Standard Test Method for Bulk Density ("Unit Weight") and Voids in Aggregate" Section 13.2. Voids are defined as the space between the aggregate particles that is available for storage of water. Voids are reported as a percent of the total volume of the aggregate. The percent of these voids is influenced by the gradation (or particle size range) of the specified material, particle shape or angularity, as well as the amount of compaction or compactive effort use in placement of the materials.

Size (0D07 76531)	Voids, Percent	
	Range	Average
No. 2 Limesione	39.6-43.3	41.3
No. 4 Gravel	36.9-39.7	37.7
No. 4 Limestene	37.0-43.0	41.1
No. 57 Graval	33.9-41.2	36.6
No. 57 Limotone	38.7-42.6	41.3
No. 8 Gravel	33.5-43.2	36.4
No. 3 Limentana	38.2-44.3	41.7
No. 7 Gravel	-0	41_3
No. 7 Limestene	-0	42.2
Natural Send	31.2-36.6	32.5
Limestene Sand	53.2-39.0	36.2

(1) One (1) sample submitted

Disclaimer: This information is provided courtesy of the Ohio Aggregates & industrial Minerals Association and its many the members and is intended for informational purposes only. All aggregate is unique and should be tested prior to placement. Contact the design engineer for additional information.



Porous Paver-Unit Driveway with Aggregate Storage Bed for storm water retention.



Porous Asphalt Pavement Parking Area with Aggregate Storage Bed base.



Cement Concrete Porous Pavement.

Ohio Department of Natural Resources

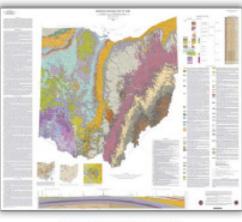
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Programs & Services of the

Division of Geological Survey



The Ohio Department of Natural Resources (ODNR), Division of Geological Survey (commonly known as the Ohio Geological Survey) is Ohio's oldest natural resource agency, dating back to 1837. The Survey researches and maps Ohio's geology to support industry, commerce, environment, safety, and education, thereby ensuring Ohio's strong economic foundation. As Ohio's permanent archive and public access point for geologic data, the Survey supports:



Bedrock Geologic Map of Ohio

- Environmental protection.
- + Proper land use development.
- + Regulation of fossil fuel and mineral extraction.
- + Groundwater development.
- + Mitigation of geologic hazards.
- + Mineral and petroleum exploration.
- Economic development.

Bedrock and Glacial Geologic Maps-The Need for Basic Information

Geologic maps provide framework information needed to help us build highways, safeguard drinking water, prepare for disasters, protect wildlife, discover minerals, locate fuel sources, and much more. Consequently, such maps are useful to citizens at various levels, including geologists, hydrogeologists, engineers, mineral and fossil fuel producers, geotechnical consultants, land use planners, educators, government officials, and others interested in Ohio's Earth science.

In 2006 the Survey released the updated Bedrock Geologic Map of Obio, culminating nearly 25 years of remapping the bedrock geology of Ohio. Nearly 3,850 individual maps were drafted by hand, converted to digital format, and compiled to create the new statewide geologic map.

Since 1997, the Survey's Geologic Mapping and Industrial Minerals Group has focused on 3-D mapping of Ohio's glacial deposits—unconsolidated deposits that cover about two-thirds of the state. The new mode of mapping reveals all glacial materials from the earth's surface to the top of the bedrock. The Survey has also developed a unique computer application to create custom, on-demand map products that feature data on locations of oil and gas wells, abandoned underground mines, earthquake epicenters, and more.

Ohio now has one of the most comprehensive, up-todate sets of basic geologic maps in the nation. The Survey continually updates and improves geologic maps to efficiently convey extraordinary amounts of information vital to all Ohioans.

Geologic map uses

The Survey distributes approximately 500 geologic quadrangle maps per year. However, as the Survey releases more digitally formatted maps, this number will significantly increase. Quadrangle maps have a variety of uses:

- Groundwater exploration, development, and planning - Water resource professionals use the Survey's geologic maps and data to create accurate groundwater potential and pollution potential maps.
- Environmental consulting Professionals rely on geologic map products in mitigating polluted sites, reclaiming brownfield and toxic release sites for construction of new projects, and reusing once-abandoned land.
- Exploration and development of minerals and fuels -In 2008, Ohio's 141 coal-mining operations, 423 active industrial-mineral-mining operations, and 1,049 new oil and gas wells accounted for nearly \$3.3 billion of revenue and the employment of approximately 10,000 Ohioans.
- Infrastructure Geologic maps are utilized on largescale construction projects, such as roads, pipelines, dams, sewers, utilities, and railroads, to help predict conditions and cost, determine slope requirements, and develop mitigation plans for construction in geohazardous areas.
- Understanding and preventing geologic hazards -Geologic maps are invaluable for identifying, understanding, and mitigating Ohio's geohazards, including:



Life without Minerals or Aggregate is pretty desolate ... Not many people realize that no Aggregates means no flat screen TVs, no automobiles, no clothing, etc.



That's why Ohio Aggregates & Industrial Minerals Association proposes the creation of a high-quality video that can be used to better educate the public and other groups.

Ohio Aggregates is looking to team up with others who would be interested in helping fund the production. In return, you would receive a version of this video, branded with your logo and contact information. Production starts soon!

The Message

I think the message rings pretty clear in this concept: No mining \ldots no nothing

Approximate length 2-3 Minutes.



Shot 1: Man in studio full of stuff

Music: Quivay



Shot 1: Man in studio with less stuff

Music: Quirky



Shot 1: Man in white limbo Music: Quirky

The Look.

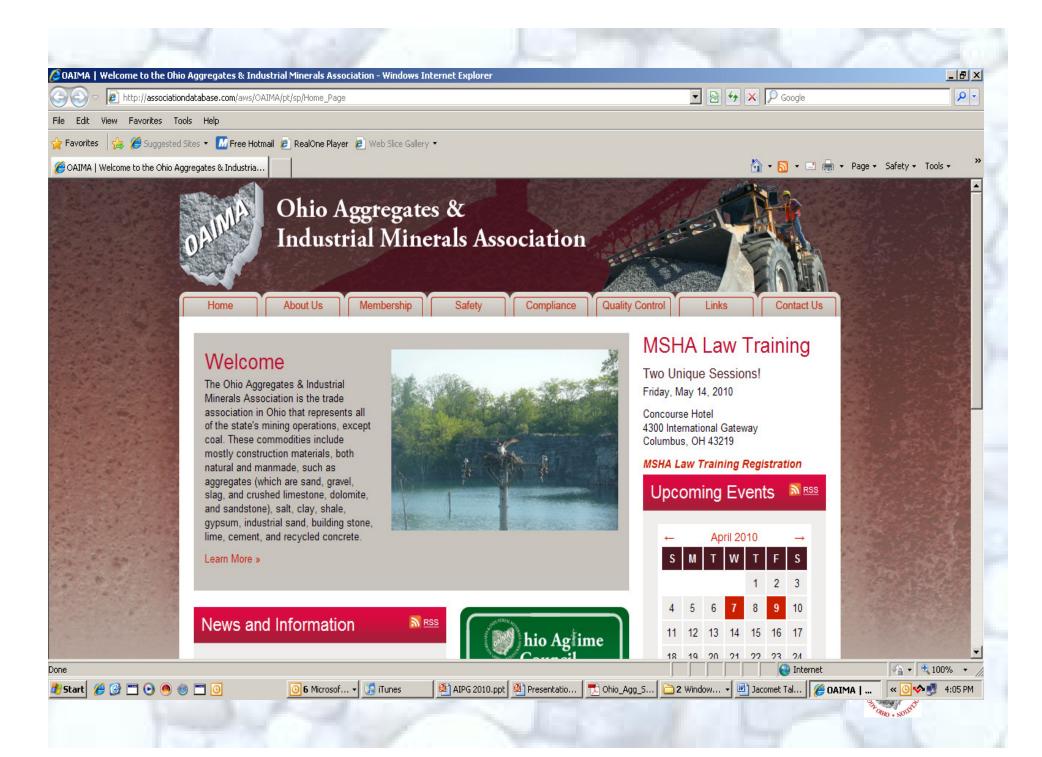
Shot in a studio, we start with a spokesperson talking to the camera. Behind him we see his world is populated by all of the things we take for granted - a car, a computer a dask, sofa, etc. Gracually as he talks about the importance of mining and how it affects our daily lives, we see things being removed from the scene. things we would have to do without if mining were not part of our lives. In the end, our spokesperson is left in a white void, empty of anything, in fact, if we want to really make it memorable, he is left with only a superimposed black bar covering his vital parts since clothing is also something that is dependent on mining! And to take it one step further, the screen goes black (since even making this commercial is impossible without mining.) But alas, all is not lost! Since we live in a world WITH mining the last 10 seconds of the video. reverses all that we have lost during the spot. The light comes on, our actor gets his clothes back, and all the things that were taken away get returned in a rapid reverse effect ending the piece on a positive note.

The Sound

Basically, the sound would be a professional actor delivering a script that tells about how important mining, minerals and aggregate are for our daily lives. An inquisitive musical bed would accompany this voice to keep the energy high and indue the piece with a sense of whimsical irony.



For more information, please contact: Patrick A. Jacomet Executive Director, Ohio Aggregates & Industrial Minerals Association 1-800 OH ROCKS or pati@paima.org



Interesting Projects Indian Head Rock



The Future

•Education Key to maintaining public license to Operate



